

**\*146502\***

Wednesday, May 18, 2016 8:55:09 AM

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Start Date:** 5/18/2016      **Start Qty:** 1.00      **\*1\***

**Cust Item ID:**

**Required Date:** 5/31/2016      **Req'd Qty:** 1.00      **\* 1 \***

**Customer:**

**Reference:**

**DAS**

Run Start \*NR1\*

**Approvals:** \_\_\_\_\_ **Process Plan:** 13 **Date:** MAY 18 2016  
 \_\_\_\_\_ 9-09

### Tooling:

Date:

Stop \*NR2\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_

Date:

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

|                 |                     |
|-----------------|---------------------|
| <b>Draw Nbr</b> | <b>Revision Nbr</b> |
| D3007           | Rev A1              |

100

0.00

**\*100\***

## Small Fab

~~MAY 24~~ 2016

DAS

### Small Fab

## Memo

0.37

### Small Fab

Assemble as per Dwg D3007

110

QC5- Inspect part completeness to step on W/O

0.00

**\*110\***

QC

## Memo

0.02

## Quality Control

120

Identify as per dwg & Stock Location: 7368

0.00

**\*120\***

### Packaging

## Memo

0.01

### Packaging

**Work Order ID 146502****\*146502\***

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Wednesday, May 18, 2016 8:55:09 AM

Item ID: D3007-041 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Prop Assy  
Start Date: 5/18/2016 Start Qty: 1.00 **\*1\*** Cust Item ID:  
Required Date: 5/31/2016 Req'd Qty: 1.00 **\*1\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                    | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|---------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130                            | QC21- Final Inspection - Work Order Release | 0.00                 |         |        |              |               |               |                  |                |
| <b>*130*</b>                   |                                             |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                        | 0.10                 |         |        |              |               |               |                  |                |
| Quality Control                |                                             |                      |         |        |              |               |               |                  |                |

DAS  
21  
9-89

JUL 04 2016

# Picklist Print

Wednesday, May 18, 2016 8:55:08 AM

Page 1

Work Order ID: 146502

**\*146502\***

Parent Item: D3007-041

**\*D3007-041\***

Parent Item Name: Prop Assy

Start Date: 5/18/2016

Required Date: 5/31/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP B01.05.18Changed pick list (ECN 354)EC

| Component Item ID/<br>Item Name           | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty    | Qty<br>Issued | Date<br>Issued | Status            |
|-------------------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|-----------------|---------------|----------------|-------------------|
| D3007-1<br><b>*D3007-1*</b><br>Strut      |                        | Manufactured  | No          |                     |                  | 100             | Each               | 1.0000         | 1           | 1               |               |                | DAS<br>6<br>9-89  |
|                                           |                        |               |             | <u>Location</u>     |                  |                 |                    | <u>Loc Qty</u> |             | <u>Loc Code</u> |               |                |                   |
|                                           |                        |               |             | ST368               |                  |                 |                    | 1              |             |                 |               |                |                   |
|                                           |                        |               |             | 141067              |                  |                 |                    | 1              |             |                 |               |                |                   |
| D2012-107<br><b>*D2012-107*</b><br>Clevis |                        | Manufactured  | No          |                     |                  | 100             | Each               | 20.0000        | 1           | 1               |               |                | DAS<br>36<br>9-89 |
|                                           |                        |               |             | <u>Location</u>     |                  |                 |                    | <u>Loc Qty</u> |             | <u>Loc Code</u> |               |                |                   |
|                                           |                        |               |             | WA004               |                  |                 |                    | 20             |             |                 |               |                |                   |
|                                           |                        |               |             | 145274              |                  |                 |                    | 20             |             |                 |               |                |                   |
| D2022-101<br><b>*D2022-101*</b><br>Spacer |                        | Manufactured  | No          |                     |                  | 100             | Each               | 71.0000        | 2           | 2               |               |                | DAS<br>6<br>9-89  |
|                                           |                        |               |             | <u>Location</u>     |                  |                 |                    | <u>Loc Qty</u> |             | <u>Loc Code</u> |               |                |                   |
|                                           |                        |               |             | ST001               |                  |                 |                    | 25             |             |                 |               |                |                   |
|                                           |                        |               |             | 132703              |                  |                 |                    | 25             |             |                 |               |                |                   |
|                                           |                        |               |             | ST012a              |                  |                 |                    | 46             |             |                 |               |                |                   |
|                                           |                        |               |             | 140201              |                  |                 |                    | 46             |             |                 |               |                |                   |

16/05/24 MAY 24 2016  
DAS  
36  
9-89

MAY 24 2016

# Picklist Print

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Work Order ID: 146502

**\*146502\***

Parent Item: D3007-041

**\*D3007-041\***

Parent Item Name: Prop Assy

Start Date: 5/18/2016

Required Date: 5/31/2016

Start Qty: 1.00

Required Qty: 1.00

AN4-10A

Purchased

No

100

Each

193.0000

1

1

**\*AN4-10A\***

Bolt

\*\*

DAS

6

9-89

Location

Loc Qty

Loc Code

CA

13

M129682

13

over003

125

M134762

125

ST345

55

131677

5

M133234

50

NAS1149D0463J

Purchased

No

100

Each

3,267.000

1

1

**\*NAS1149D0463.J\***

WASHER

\*\*

DAS

6

9-89

Location

Loc Qty

Loc Code

GA

146

M132035

21

M134508

125

ST260a

2600

M134754

2600

ST263

521

M134634

521

MAY 24 2016

# Picklist Print

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Work Order ID: 146502

\*146502\*

Parent Item: D3007-041

\*D3007-041\*

Parent Item Name: Prop Assy

Start Date: 5/18/2016

Required Date: 5/31/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

100

Each

2,169.000

1

1

\*MS21042L 4\*

Locknut

\*\*

DAS  
6  
339

Location

Loc Qty

Loc Code

GA

187

m133769

187

OVER007

1500

m134676

500

m134762

1000

ST303

385

m134606

385

ST305

97

m130922

97

D2705

Manufactured

No

100

Each

0.0000

1

1

\*D2705\*

Support Bracket

SL69-BS

Purchased

No

100

Each

103.0000

1

1

\*SI 69-RS\*

Ball Stud

\*\*

B 141 637

①

16/06/23 LPS

\*\*

16/05/24 DAS  
36  
9-89

Location

Loc Qty

Loc Code

GA

103

M132260

3

M134239

100

# Picklist Print

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Wednesday, May 18, 2016 8:55:08 AM

Work Order ID: 146502

**\*146502\***

Parent Item: D3007-041

**\*D3007-041\***

Parent Item Name: Prop Assy

Start Date: 5/18/2016

Required Date: 5/31/2016

Start Qty: 1.00

Required Qty: 1.00

D3015-3 Manufactured No

100 Each 110.0000 1 1

**\*D3015-3\***

Locknut

\*\*

D3015-3  
9-89

Location

Loc Qty

Loc Code

FG 18

95758 8

96151 10

ST015 92

141898 92

NAS1149D0563J Purchased No

100 Each 1,112.000 1 1

**\*NAS1149D0563.J\***

Washer

\*\*

D3015-3  
9-89

Location

Loc Qty

Loc Code

GA 237

m125807 2

m133769 235

ST263 776

m134497 776

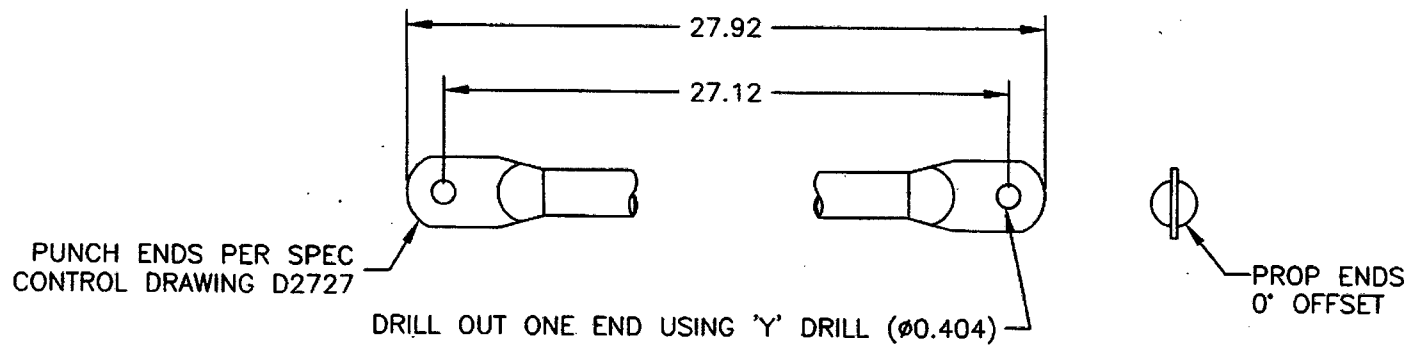
ST269 99

m128257 99

MAY 24 2016

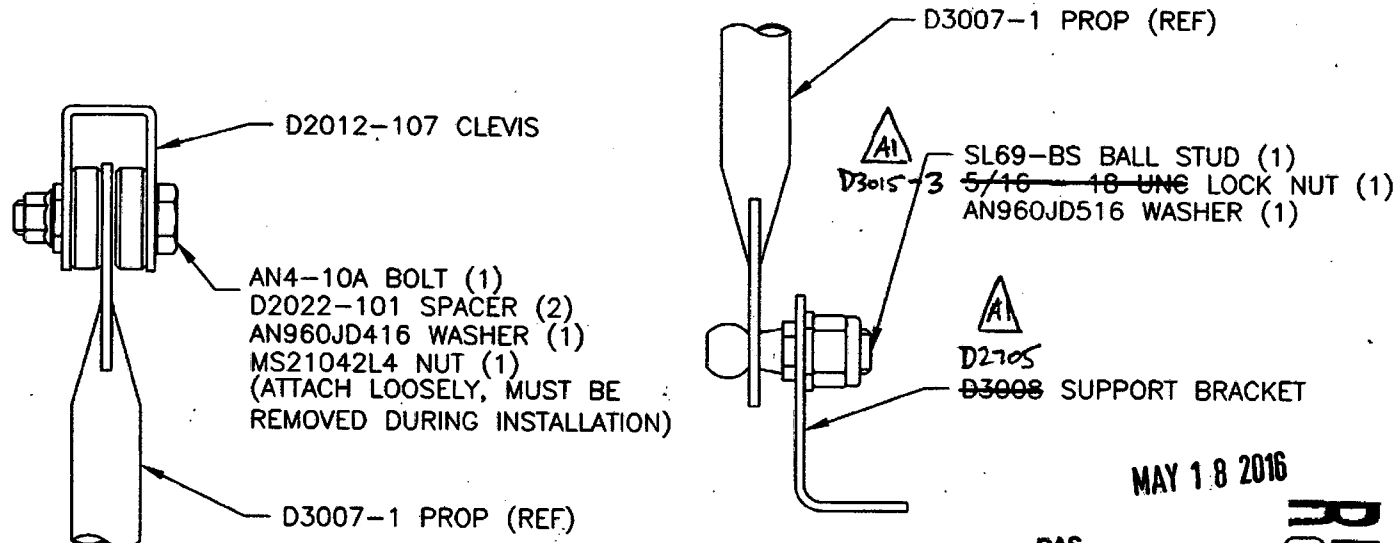


| DESIGN        | DRAWN BY | DART AEROSPACE LTD          |
|---------------|----------|-----------------------------|
| CP            | CP       | HAWKESBURY, ONTARIO, CANADA |
| CHECKED       | APPROVED | DRAWING NO. D3007           |
| DATE 01.03.22 | 01.03.22 | REV. A                      |
|               |          | SHEET 1 OF 1                |
|               |          | SCALE 1:2                   |
|               |          | TITLE PROP ASSEMBLY         |
|               |          | NEW ISSUE                   |
|               |          | CHANGE TO D2705 & D3015-3   |



D3007-1 PROP

MATERIAL: AISI 304/316/318 SS TUBE, Ø0.50 X 0.035 WALL  
ENSURE SEAMLESS TUBE IS USED  
CAN MAKE FROM D2704



D3007-041 PROP ASSEMBLY

GENERAL NOTES  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
ALL DIMENSIONS ARE IN INCHES

MAY 18 2016

DAS  
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9-89

w/0:146502

RELEASED  
01.03.30

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